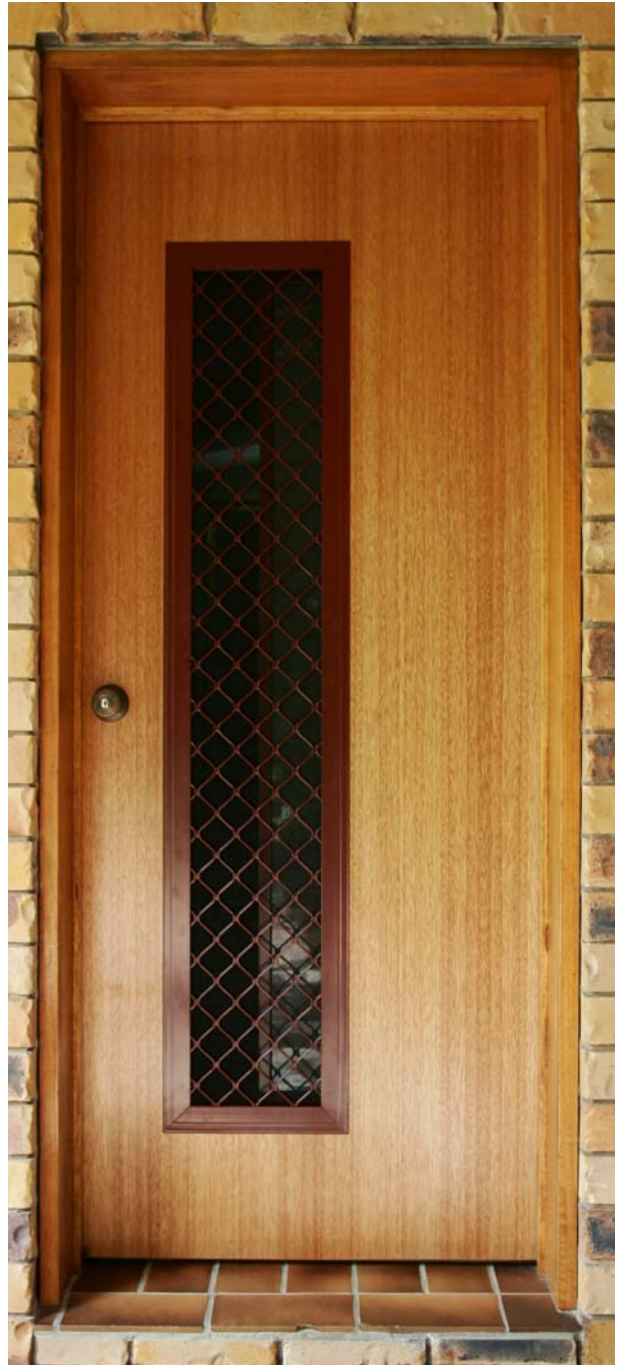


The award winning
CombiDoor



The 'all in one' entrance
and security door

The 'all in one' entrance and security door – CombiDoor

Winner of an Australian Design Award the CombiDoor is:

- Good looking
- Great concept
- Functional
- Secure
- Versatile
- Good value.



Painted **CombiDoor** with black stainless steel security mesh and black powdercoated alloy.

CombiDoors have many advantages:

- One door giving security, ventilation and allowing light passage.
- Allows conversation with someone outside without opening the door.
- No chain or swinging insecure screen door.
- Excellent for those with a disability or impairment.
- No need to wrestle with two doors.
- Highly regarded by seniors.
- Can be fitted with automatic closers.
- Can be used as an entrance, rear or internal door.
- Extensively specified by occupational therapists.
- One set of locks & hinges.
- Toughened glass.
- Can be installed as pairs of doors.
- Inward or outward opening.
- Painted or timber finish external grade door.
- Alloy grill or stainless steel mesh for security.
- All powdercoating colours available.
- Competitively priced.

CombiDoors ideal for:

- Homes and units
- Offices and commercial locations
- High density housing
- Seniors villages
- Medical facilities
- Schools and institutions.

CombiDoors are ideal in situations where two doors (entrance and a screen door) is problematic.

CombiDoors are supplied across Australia to:

- Government agencies and services
- Community groups and services
- Housing agencies
- Disability services
- Commercial situations
- Individuals.

CombiDoors are fabricated using external grade, kiln dried blockwood core doors. Both paint grade and timber finish (sliced Pacific Maple) doors are available.

CombiDoors are suitable for timber and steel door frames.

Door sizes

Any door size is available. Standard door sizes are available up to 2400mm x 1200mm. Doors can be trimmed to particular sizes as required. Any major trimming to a particular size is best done by **Combion** prior to us fitting the alloy components. Minor on-site trimming may still be necessary to complete installation.

Common standard door sizes available (in both 35mm or 40mm thicknesses) are: 2040mm x 820, 870 or 920mm. 2100mm x 920 or 1200mm. 2400mm x 920 or 1200mm.

We have five standard grill and mesh sizes to suit all door sizes down to doors 720mm wide. Doors narrower than 720mm can be fitted with **CombiDoor** systems on request.

Door fittings

CombiDoors are usually supplied without the door frame, hinges or locks.

Automatic closers

Automatic closers can be fitted to **CombiDoors**.

Lever locks

Whitco Bevel Series lever locks have been approved for fitting to **CombiDoors** by QBuild. Because these locks have a short lever they work well in conjunction with the **Combi**frame on the back of a **CombiDoor**. These lever locks are especially suited to narrower **CombiDoors**.

Painting

Under all the alloy we fit is painted with three coats of oil-based primer, undercoat and topcoat. Therefore the alloy we fit will not need to be removed; you can be assured that under these fittings are three coats of paint.

Two forms of under-painting are available; basic and full.

'Basic under-painting' extends a little beyond the alloy we fit to make it easier for the painter/contractor to complete painting of the door.

In addition to painting under all the alloy we fit, we also paint the bottom of doors with three coats of oil-based paint.

We also offer a 'full under-paint' as an option; the door is completely primed and undercoated.

Door pairs

Pairs of **CombiDoors**, or combinations of door sizes can also be supplied. These can be manufactured with the lock edge rebated or flush.



Paint grade **CombiDoor** (before final painting and installation) powdercoated grey with a black small diamond alloy security grill. This photo also shows basic under-painting extending a little beyond the alloy to allow completion of painting by painting up to the alloy.

CombiDoors are available with alloy grills or stainless steel mesh for security.

Five grill and mesh opening panel sizes

Five sizes of grills and mesh panels are now available. These five panel sizes are tailored to suit the particular door sizes with the wider panels used in the wider doors.

Larger grill or mesh panel sizes increase the opening and ventilation area in wider doors. The larger panel sizes enable the largest possible openings for ventilation, while retaining the **CombiDoor's** flexibility as an all-in-one entrance and security door.

Alloy grills

Alloy grills use either the small diamond or standard diamond sized openings. The small diamond grill prevents small hands from gaining access. Small diamond grills are usually specified for Queensland Government projects.

Stainless steel mesh

Security with style and view. The award winning 'all-in-one' security entrance door, the **CombiDoor**, is available with stainless steel security mesh.

CombiDoors use the new Screenguard security system (www.screenguard.com.au) to hold the stainless steel mesh in the frame. This system uses unique plastic strips to securely retain the mesh without any touching of dissimilar metals (including bolts).

A premier stainless steel mesh is used. Mesh is a woven form using corrosion resistant marine grade stainless steel, 316 grade. This anti-corrosion stainless steel mesh has a black UV protected coating to enable maximum through viewing. The Screenguard system has been tested and passed the latest Australian Standard AS 5039-2003.

Economical sizing and fabrication has enabled prices for **CombiDoors** with stainless steel mesh to be attractively priced compared to a **CombiDoor** with an alloy grill.

Five sizes of stainless steel mesh opening panels are available in the same sizes as supplied in **CombiDoors** with the alloy grills.



Looking out through a **CombiDoor**, from the inside, with stainless steel security mesh.



A timber finished **CombiDoor** with small diamond alloy security grill, powdercoated Manor Red.

Powdercoating colours

All powdercoating colours or combination of colours are available including ColourBond* colours.

To provide **CombiDoors** as economically as possible we have adopted three 'standard' colours:

- Pearl white gloss
- Black satin
- Primrose gloss.

'Non-standard' colours or combinations of colours do incur a small extra cost.

Glass

Glass is 4mm thick and toughened. We have adopted the 'Spotswood' style (rippled surface, translucent effect) as our standard.

Other types and styles are available including laminated glass and polycarbonate.

Australian standards

Timber doors and glass are manufactured to Australian Standards. Alloy is manufactured to Australian Standards. The stainless steel mesh in the Screenguard system has been tested and meet the Australian Standard. Security grills and stainless steel mesh frames are assembled to Australian Standards.

Special requirements

We manufacture **CombiDoors** for customers with particular requirements. Call us any time about your situation.

Delivery

CombiDoors usually require about 10–14 working days to fabricate and deliver, depending on the destination.

We are able, through various transport firms, to supply to anywhere in Queensland and throughout Australia.

All **CombiDoors** are securely packaged for freighting with bubble wrap and formed cardboard outer skins.

We are a QBuild registered supplier

We are approved as a supplier to the Queensland Government, our number is 834813.

Communication

We recognise there can be issues to manage when installing doors. We therefore phone every customer prior to freighting to confirm delivery arrangements.



Front view (left) and rear view (right) of a paint grade **CombiDoor** with gold powdercoated small diamond alloy security grill showing under-painting extending slightly beyond the alloy – before final painting and installation.

** ColourBond is a registered name of Bluescope Steel.*

When seeking a quote or ordering; choose a CombiDoor

We supply **quotes** promptly and are happy to provide you with any other information you may require.

To provide a quote we need to know (in addition to normal business communications):

- Door size (or opening width and height).
- Thickness of the door.
- Powdercoating colour or combination of colours.

When **ordering** we need to know how the door is aligned; that is, hinged on the right or left when looking from the outside or inside.

A Quote/ordering form is also attached at the rear of this document. This is a simple check list of the items we need to know to prepare a quote or fabricate a **CombiDoor**. Simply complete the form and email or fax it to us to obtain a quote.

If you have any questions feel free to contact us.



Paint grade rebated pair of very narrow (585mm each) **CombiDoors** with powdercoated white small diamond security alloy grills – before final painting and installation.


combion

A business unit of **oncorp** pty ltd

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PO Box 719
Morayfield, Qld, 4506

CombiDoor quote/ordering information

Quote and/or order

- Please supply a quote only
 - Please supply a quote and proceed with this order
-

Number of CombiDoors

Door dimensions

Usually 3mm is allowed on each of four edges of the door, for space between edge and the jamb/floor.

Height _____

Width _____

Thickness 35mm 40mm

Alignment *(information not needed for quote but needed to fabricate)*

- Hinged on the left, lock right, when looking from outside
 - Hinged on the right, lock left, when looking from outside
-

Swing *(information not needed for quote but needed to fabricate)*

- Door opens outwards
 - Door opens inwards
-

Type and finish of door

- Paint grade *(Timber, kiln dried blockwood core, exterior grade)*
 - SPM – timber finish *(Sliced Pacific Maple face veneer, kiln dried blockwood core, exterior grade)*
-

Grill/mesh

- Alloy grill, small diamond *(small diamond restricts small hands gaining access. Black fiberglass flyscreen is also fitted)*
 - Stainless steel mesh *(black)*
-

Colour of alloy

Black, pearl white or primrose powder coating colours are our 'standard'. Other colours are \$20 per door.

- Black satin Pearl white gloss Primrose gloss
 - Special powder coating colour/combination _____
-

Glass

- Standard – 4mm toughened Spotswood pattern (translucent glass)
 - Other, specify _____
-

Under-painting and clear finishing

Two forms of under-painting are available for painted doors; basic or full. All painted doors are manufactured with one or the other forms of under-painting.

Basic under-paint, in white, is included in the base price for a CombiDoor. Basic under-painting consists of an oil based prime, undercoat and top coat under all the hardware (alloy components, not locks and hinges) we supply and the bottom of the door. Under-painting extends beyond the alloy, about 40mm, to make it easier to complete the painting. With this under-painting you will not need to be remove the alloy to complete the painting.

Full under-paint, in white, consists of an oil based prime and undercoat of all faces and edges. A limited top-coat under the hardware (alloy components) we supply (not locks and hinges) and the bottom and top of the door. Top-coat extends beyond the alloy to make it easier to complete the painting. With this underpainting and limited top-coat you will not need to remove the alloy to complete the top-coat painting (unless the doors is trimmed on-site).

- Basic under-paint (included in the price of a CombiDoor)
- Full under-paint
- Exterior clear varnish – is applied to timber finished doors (Sliced Pacific Maple, SPM)

Delivery (We need physical address details to determine any freight cost)

To _____

Will collect

Notes

Contact name _____

Business name _____

Personal or
business address _____

Contact details Phone _____

Mob _____

Fax _____

Email _____

Signature _____ Date _____